



# HIGH-EFFICIENCY CSA EXPANSIVE AGENT

Shrinkage compensation | Crack control | Watertight concrete | Post-poured strip solution

## PRODUCT OVERVIEW

High-Efficiency CSA Expansive Agent is a mineral-based expansive admixture made from calcium sulphoaluminate clinker, calcium oxide and natural anhydrite. It is designed for shrinkage-compensating concrete, waterproof concrete, post-poured strips and other applications where controlled early expansion is required.

When properly proportioned and cured, the product generates controlled expansion during early hydration. Under restraint, this expansion develops slight self-stress in concrete, helping offset drying shrinkage and thermal shrinkage, reduce cracking risk, and improve compactness and watertightness.

## KEY BENEFITS

| Benefit             | Description                                                                                       |
|---------------------|---------------------------------------------------------------------------------------------------|
| Crack Control       | Compensates drying and temperature-related shrinkage to reduce cracking risk.                     |
| Watertight Concrete | Improves compactness and permeability resistance for underground and waterproof structures.       |
| Low Dosage          | Effective performance at typical dosages of 6–8%, with 9–10% for post-poured strips.              |
| Low Alkali          | Low alkali content helps reduce the risk of alkali-aggregate reaction.                            |
| Low Chloride        | Chloride content below 0.05%, suitable for reinforced concrete applications.                      |
| Stable Expansion    | Expansion generally stabilizes after about 14 days, minimizing adverse effects on later strength. |

## TYPICAL APPLICATIONS

- Basements, tunnels, metro works, underground waterproofing layers and civil defense structures.
- Rigid self-waterproof concrete roofs, anti-seepage mortar layers and damp-proof mortar layers.
- Post-poured strips, construction joints, large raft foundations and frame-structure joint anchorage.
- Non-shrink grouting between equipment bases and concrete foundations; anchor bolt grouting.
- High-performance concrete products requiring shrinkage compensation or chemical prestressing.

## TECHNICAL DATA — GENERAL PHYSICAL PROPERTIES

| Item                   | Typical value / requirement                                               |
|------------------------|---------------------------------------------------------------------------|
| Appearance             | Grey-white powder                                                         |
| Specific gravity       | 2.8–3.0                                                                   |
| Specific surface area  | 250–400 m²/kg                                                             |
| Recommended dosage     | 6–8% for shrinkage-compensating concrete; 9–10% for post-poured strips    |
| Curing requirement     | Moist curing for not less than 14 days                                    |
| Temperature limitation | Not recommended for works continuously exposed to temperatures above 80°C |

## CHEMICAL COMPOSITION — MAIN CONSTITUENTS (%)

| Type    | SiO₂  | Al₂O₃ | Fe₂O₃   | CaO   | MgO | SO₃   | TiO₂ | Cl⁻   | Loss on ignition |
|---------|-------|-------|---------|-------|-----|-------|------|-------|------------------|
| CSA-I   | 5.5–7 | 5–7   | 1–2     | 50–52 | 2–4 | 24–27 | <1   | <0.05 | 6–8              |
| CSA-II  | 3–5   | 8–10  | 0.5–1.5 | 51–53 | 2–4 | 25–28 | <1   | <0.05 | 6–8              |
| CSA-III | 3–4   | 9–11  | 0.5–1.5 | 56–58 | 2–4 | 22–24 | <1   | <0.05 | 3–4              |

Mineral composition: CaO, CaSO₄ and calcium sulphoaluminate phase (3CaO·3Al₂O₃·CaSO₄).

## RESTRAINED EXPANSION RATE — STANDARD REQUIREMENT

| Type    | In water, 7 days | In air, 21 days |
|---------|------------------|-----------------|
| CSA-I   | ≥0.025%          | ≥-0.020%        |
| CSA-II  | ≥0.050%          | ≥-0.010%        |
| CSA-III | ≥0.075%          | ≥0.020%         |



## TANGSHAN POLAR BEAR BUILDING MATERIAL CO., LTD

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Tested under standard restrained expansion conditions according to the applicable Chinese standard for concrete expansive agents.

### EFFECT ON CEMENT MORTAR STRENGTH

| Dosage               | 7-day compressive strength | 28-day compressive strength |
|----------------------|----------------------------|-----------------------------|
| 7% internal addition | >40.0 MPa                  | >54.0 MPa                   |
| Standard requirement | >20.0 MPa                  | >40.0 MPa                   |

### PACKAGING

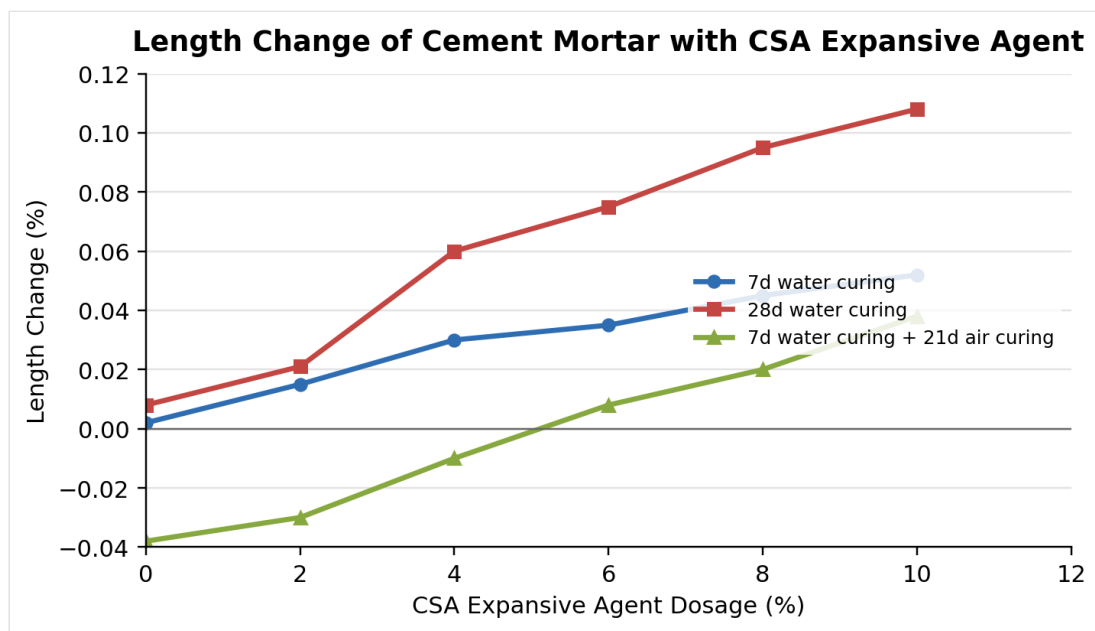
- 25 kg bags
- 1,000 kg jumbo bags / bulk bags

The product should be stored in a dry, covered and well-ventilated place. Protect from moisture and rain. Once opened, the package should be resealed or used as soon as possible.

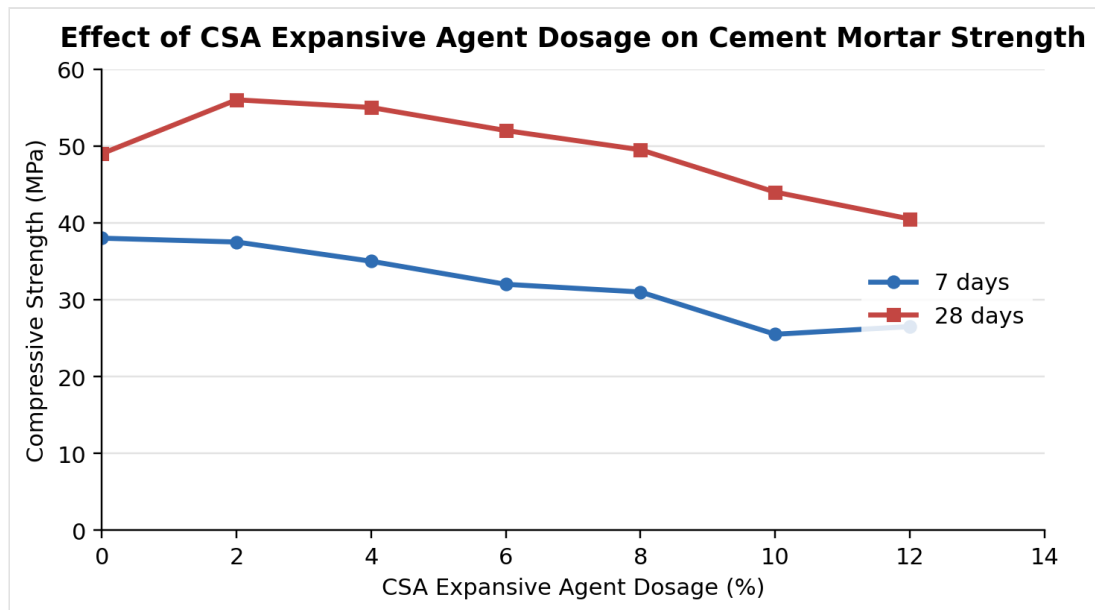
### DIRECTIONS FOR USE

- Use with Portland cement or ordinary Portland cement. Dosage shall be verified by trial mix according to concrete grade, restraint condition and performance target.
- The expansive agent should be uniformly mixed with cement, aggregate and water in a mechanical mixer. Mixing time may be slightly longer than normal concrete.
- Maintain sufficient moisture curing. To ensure the development of expansion products and reduce shrinkage cracking, moist curing should be not less than 14 days.
- Store in a dry place. Protect from moisture and rain. Use as soon as possible after opening the package.

### TYPICAL PERFORMANCE CURVES



*Length change of cement mortar with CSA expansive agent (typical)*



Effect of CSA expansive agent dosage on cement mortar strength (typical)

Note: Curves show typical test results for reference. Actual performance may vary depending on cement type, mix design, water-binder ratio, temperature, restraint condition and curing condition.

#### COMPANY INFORMATION

| Item    | Information                                      |
|---------|--------------------------------------------------|
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Note: The above values are typical product data and standard requirements. Final dosage and performance shall be confirmed by laboratory trial mix and project conditions.